

TE SENSOR SOLUTIONS

POSTION SENSORS PRODUCT GUIDE

TE Connectivity (TE) is one of the largest connectivity and sensor companies in the world, with the acquisition of Measurement Specialties. Our broad portfolio of sensor technologies is designed for a wide range of applications and serves a number of industries. We collaborate with engineers to help transform their concepts into creations—redefining what's possible using intelligent, efficient and high-performing TE products and solutions proven in harsh environments.



INTRODUCTION

TE is a leading manufacturer of linear and angular position, tilt and fluid level sensors. Both off-the-shelf and custom position sensing solutions are available featuring our inductive, magneto-resistive, Hall effect, MEMS, electrolytic and capacitive core technologies. Sophisticated designs and state-of-the-art manufacturing techniques provide reliable and cost effective solutions for a broad range of applications.

Applications range from automotive, construction equipment/vehicles, power generation, oil and gas including subsea, hydraulics, medical, HVACR, metrology, process controls and factory automation to the most severe environments in military, aerospace and nuclear operations.

TE position sensors are available in both analog and digital outputs. Our comprehensive range of signal conditioning instrumentation allows us to meet the specific needs of both OEMs and end users.

INDUCTIVE LINEAR POSITION TRANSDUCERS

TE technologies for inductive linear absolute position transducers include the LVDT (Linear Variable Differential Transformer) and the LVIT (Linear Variable Inductive Transducer). These sensors feature friction-free, non-contact inductive magnetic coupling for extremely long cycle life and virtually infinite resolution. Various off the shelf and custom packaging options are available for the most demanding application requirements. Our AC operated LVDTs are compatible with our full line of signal conditioners, panel displays and mini-controllers.

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	HR	MHR	M12	E Series	XS-B/-BG	XS-D
Applications	General	General	General	General	General	General
Туре	AC Operated LVDT	AC Operated LVDT	AC Operated LVDT	AC Operated LVDT	AC Operated LVDT	AC Operated LVDT
Description	High Reliability	Miniature High Reliability	Metric High Reliability	Economy Series	Sub-Miniature	Long Stroke Series
Ranges	±0.05 to ±10 in	±0.005 to ±2 in	±5 to ±100 mm	±0.1 to ±2 in	±0.1 & ±0.25 in	±1 to ±10 in
Input Voltage (nominal)	3Vrms	3Vrms	3Vrms	3Vrms	1Vrms	3Vrms
Input Frequency	400Hz to 5kHz	2 to 20kHz	2 to 20kHz	50Hz to 10kHz	2.5 to 20kHz	400Hz to 3kHz
Test Frequency	2.5kHz	2.5kHz	2.5kHz	2.5kHz	2.5kHz	2.5kHz
Output(s)	AC	AC	AC	AC	AC	AC
Non-Linearity	±0.25% of FR	±0.25% of FR	±0.25% of FR	±0.5% of FR	±0.2% of FR	±2% of FR
Operating Temperature	-55°C to +150°C	-55°C to +150°C	-55°C to +150°C	-55°C to +95°C	-55°C to +150°C	-55°C to +150°C
Core Threads, in	6-40 UNF-2B	1-72 UNF-2B	1-72 UNF-2B	4-40 UNC-2B	N/A	6-40 UNF-2B
Core Threads, metric	M4x0.7-6H	M2x0.4-6H	M2x0.4-6H	M3x0.5-6H	N/A	M4x0.7-6H
Diameter, in (mm)	0.812 (20.62)	0.375 (9.53)	0.47 (12)	0.75 (19.05)	0.188 (4.78)	0.812 (20.62)
Housing Material	400 series stainless steel	400 series stainless steel	304 series stainless steel	400 series stainless steel	Kovar	410 series stainless steel
Housing Length, in	1.1 to 31	0.38 to 8	2.7 to 11.2	1.75 to 10.5	0.9 and 1.9	2.5 to 25
Housing Length, mm	28 to 788	10 to 203	69 to 285	45 to 267	23 to 49	64 to 635
Features	Large 1/16 Inch radial core-to- bore clearance	Small size Light weight	Excellent stroke- to-length ratio Constant sum of secondary VAC Very low TC	• Low cost	• Low mass core	Longest stroke to body length offered by TE Long strokes
Certifications/ IP Rating	IP61	IP61	IP61	IP61	IP61	IP61
Options	220°C rating 5KHz calibration Guided core Metric threaded core Small dia. core Mild radiation resistance	220 °C high temp. rating 5KHz calibration 10KHz calibration Metric threaded core	5KHz calibration Metric threaded core	Metric threaded core	• Threaded mount (metric)	Metric threaded core
Typical applications	General industrial	XYZ stage feedback Wire-die bonding machines Cylinder position feedback Voice coil testing Materials testing machines	Materials testing machines Cylinder position feedback Hydraulic valve spool position Auto suspension testing Aircraft flight control feedback	General Industrial Moderate temperature applications	Miniature servo- mechanisms Multi-point measurements on small components Applications where small size is required	Applications where sensor installation length is restricted Well suited replacement for potentiometers

INDUCTIVE LINEAR POSITION TRANSDUCERS

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	XS-C	MP	НСА	HCA-RA	XS-ZTR
Applications	High Pressure	Harsh Industrial	Hostile Environment	Hostile Environment	Extreme Environments
Туре	AC Operated LVDT	AC Operated LVDT	AC Operated LVDT	AC Operated LVDT	AC Operated LVDT
Description	High Pressure Sealed	Ruggedized High Reliability	All Welded Hermetically Sealed	Hermetically Sealed, Right Angle Connector	High Temp, Cryogenic & Nuclear Radiation
Ranges	±0.25, ±0.5, ±1in	±0.5 to ±10 in	±0.05 to ±10 in	±0.05 to ±10 in	±0.1 to ±1 in
Input Voltage (nominal)	3Vrms	3Vrms	3Vrms	3Vrms	1Vrms
Input Frequency	400Hz to 20kHz	400Hz to 5kHz	400Hz to 5kHz	400Hz to 5kHz	400Hz to 5kHz
Test Frequency	2.5kHz	2.5kHz	2.5kHz	2.5kHz	2.5kHz
Output(s)	AC	AC	AC	AC	AC
Non-Linearity	±0.25% of FR	±0.25% of FR	±0.25% of FR	±0.25% of FR	±0.5% of FR
Operating Temperature	-55°C to +150°C	-55°C to +150°C	-55°C to +150°C	-55°C to +150°C	-195°C to +550°C
Core Threads, in	4-40 UNC-2B	6-40 UNF-2B	4-40 UNC-2B	4-40 UNC-2B	4-40 UNC-2B
Core Threads, metric	M3x0.5-6H	M4x0.7-6H	M3x0.5-6H	M3x0.5-6H	M3x0.5-6H
Diameter, in (mm)	0.75 (19.05)	1.25 (31.75) sq.	0.75 (19.05)	0.75 (19.05)	1 (25.4)
Housing Material	304 series stainless steel	Anodized Aluminum	400 series stainless steel	400 series stainless steel	304 series stainless steel
Housing Length, in	2.9 to 7.9	6.5 to 32	1.7 to 34 + connector	1.7 to 34	2.5 to 6.8
Housing Length, mm	74 to 201	166 to 913	44 to 864 + connector	44 to 864	64 to 173
Features	• 3000 PSI (210 bars) operating pressure • Bulkhead mount	Industrial flange mounting Screw terminal wiring	Welded PT06A hermetic connector Double magnetic shielding	Welded PT06A hermetic connector Through bore body Double magnetic shielding	Withstand neutron flux levels of 3x10 ²⁰ NVT Withstands total integrated radiation 10 ⁹ gray
Certifications/ IP Rating	IP61	IP61	IP68 to1KSI (70Bars)	IP68 to1KSI (70Bars)	_
Options	Metric threaded core	5kHz calibration Metric threaded core Small diameter, low mass core	5 or 10KHz calibration 220°C high temp. rating Metric threaded core Guided core Small diameter, low mass core Mild radiation resistance	5 or 10KHz calibration 220°C high temp. rating Metric threaded core Guided core Small diameter, low mass core Mild radiation resistance	Metric threaded core Custom length stainless steel cable Sealed header or connector at cable end
Typical Applications	Hydraulic actuators Other pressurized vessels	Rolling mills Power turbines Paper mill head boxes	Applications where resistance to dirt, water, steam, and corrosive liquids and vapors is needed (verify metals compatibility) Submersible with appropriate connector	Turbine valve position Vertically mounted applications Submersed applications (with appropriate mating connector)	Nuclear reactors Nuclear lab testing Space and rockets Silicon wafer fab equipment Particle accelerators Cryogenic medicine

INDUCTIVE LINEAR POSITION TRANSDUCERS

	DC-EC	DC-SE	LCIT	CTS 420	HCD
Applications	General	General	General	General	High pressure
Туре	DC Operated LVDT	DC Operated LVDT	DC Operated LVIT	Position Transmitter System	DC Operated LVDT
Description	Symmetrical Output	Single-Ended Supply Low current draw	Low Cost OEM Position Transducer	LVDT or RVDT with External Signal Conditioner	All Welded Hermetically Sealed
Ranges	±0.05 to ±10 in	0-0.1 to 0-6 in	0-0.25 to 0-4-in	0-0.25 to 0-10 in; 0-90°	±.05 to ±10 in
Input Voltage (nominal)	±15VDC	8.5 to 28VDC	7~36VDC	Loop 10 to 36VDC	±15VDC
Output(s)	±10VDC	0 to 5 and 1 to 6VDC	0.5 to 4.5VDC	4 to 20mA	±10VDC
Non-Linearity	±0.25% of FR	±0.25% of FR	±0.25% of FR	±1.5% of FR	±0.25% of FR
Operating Temperature	0°C to +70°C	-25°C to +85°C	0°C to +85°C	-40°C to +95°C	0°C to +70°C
Core Threads, in	4-40 UNC-2B	4-40 UNC-2B	Not applicable	Not applicable	4-40 UNC-2B
Core Threads, metric	M3x0.5-6H	M3x0.5-6H	Not applicable	Not applicable	M3x0.5-6H
Diameter, in (mm)	0.75 (19.05)	0.75 (19.05)	0.75 (19.05)	0.75 (LVDT); 1.5 (RVDT)	0.75 (19.05)
Housing Material	400 series stainless steel	400 series stainless steel	400 series stainless steel	Stainless steel	400 series stainless steel
Housing Length, in	2.1 to 35.4	3.5 to 17.3	2.6 to 10.4	2.5 to 19.7 (LVDT)	2.4 to 34.6
Housing Length, mm	54 to 900	89 to 440	66 to 265	64 to 501 (LVDT)	61 to 879
Features	Double magnetic shielding 200/500 Hz response @ -3dB Shielded cable	4-Wire 0 to 5VDC output Low 6mA typical current draw Shielded cable	Reverse polarity protection to 40 V Aluminum core High frequency response (1kHz @ -3dB)	2-Wire operation Zero and Span Adjustments With Model HCI LVDT or R36AS RVDT	Welded PT06A hermetic connector Double magnetic shielding 200/500 Hz frequency response @ -3dB
Certifications/ IP Rating	CE Mark; IP61	CE Mark; IP61	IP61	IP68 to 1KSI (70Bars), LVDT only	CE Mark; IP68 to 1KSI (70Bars)
Options	Metric threaded core Guided core Captive core Small diameter, low mass core	Metric threaded core Guided core Captive core Small diameter, low mass core	_	Splash-proof electronic enclosure Metric threaded core (LVDT) Interconnecting cable	Metric threaded core Guided core Captive core Small diameter, low mass core
Typical Applications	General industrial Test & measurement	Battery operated systems Field testing/test labs Ram guide position feedback Platen position feedback	General industrial Tool position Valve position	Process controls Stem-type valve position	Applications where resistance to dirt, water, steam, and corrosive liquids and vapors is needed (verify metals compatibility) Submersible with appropriate connector

INDUCTIVE LINEAR POSITION TRANSDUCERS

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Applications 2-Wire Current Loop

DC operated LVDT Type Description Hermetically Sealed

4-20mA

Ranges 0-0.25 to 0-10 in Loop 12.75 to 28VDC Input Voltage (nominal)

Output(s) 4 to 20mA

Non-Linearity ±0.5% of FR (±1% for 10 in model)

Operating -25°C to +85°C Temperature

Core Threads, in 4-40 UNC-2B

Core Threads, metric M3x0.5-6H

Diameter, in (mm) 0.75 (19.05)

Housing material 400 series stainless steel

Housing Length, in 4.4 to 21.6

112 to 549 Housing Length, mm

Features • 4~20mA, 2-wire operation

• Welded PT06A hermetic connector

• Hermetically sealed

Certifications/ IP Rating

IP68 to 1,000PSI (70Bars)

Options • Metric threaded core

• Captive core option

Typical Applications

• Valve position indication

• Outdoor use with long cable

• Controller roller gap in rolling mills

Process industries

· Ideal for noisy areas

HC485

RS-485 Output

DC Operated LVDT Hermetically Sealed RS-485 Digital Series

±0.05 to ±3 in 8.5 to 30VDC

Metric & Inches (Digital)

±0.25% of FR -25°C to +85°C

4-40 UNC-2B

M3x0.5-6H

0.75 (19.05)

400 series stainless steel

3.4 to 17.6

87 to 447

• Up to 32 sensors/network

• Programmable filtering

• Built-in Tare/Untare

• Built-in Min/Max function

Velocity output

• MOD-Bus ASCII & RTU

CE Mark IP68 to 1,000PSI (70Bars)

• ±0.05% FR linearity

• Metric threaded Core

• Captive core

• Guide core

• Special OEM protocols

Process control

• Valve position feedback

• Roller gap

• Automated test systems



PTS 420

Process Controls

DC Operated LVDT

LVDT Position Transmitter

0-0.25 to 0-10 in

Loop 10.5 to 28VDC

4 to 20mA

 $\pm 0.75\%$ of FR ($\pm 1.25\%$ for 10 in model)

-25°C to +85°C

4-40 UNC-2B

Not applicable

1 (25.4)

400 series stainless steel

3.5 to 20.8

89 to 529

• 4~20mA, 2-Wire operation

· Zero and Span adjustments

• Rugged splashproof housing

• Well suited for noisy environments • Compatible with process controllers

IP65

• Metric threaded core

• Stem-type valves

· Power generation

• Air-handling systems • Filtration/water treatment

Rolling mills

• Sluice gates in sewage and waste water treatment plants

INDUCTIVE DIMENSIONAL GAGING PRODUCTS

TE Gage Heads, also called Gaging Probes, are spring loaded or air actuated LVDTs with contact tips. Our precision gage heads are classified into several categories based on size, repeatability, and input/output. Our AC operated Gage Heads are compatible with our full line of signal conditioners, panel displays and mini-controllers.

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	LBB	GCA	PCA375	PCA375PR-020	PCA116
Applications	Precision Gaging	Gaging	Gaging	Gaging	Gaging
Туре	AC Operated Gage Head	AC Operated Gage Head	AC Operated Gage Head	AC Operated Gage Head	AC Operated Gage Head
Description	Linear Ball Bearing Spring or Air Extend	Hermetically Sealed Spring or Air Extend	Longer Stroke Spring Extend	Ultra Compact Spring Extend	Economy Series
Ranges, inch	±0.02 to ±0.2 in	±0.05 to ±2 in	±0.1 to ±1 in	±0.02 in	±0.1, ±0.2 & ±0.3 in
Input Voltage (nominal)	3.5Vrms	3Vrms	3Vrms	3.5Vrms Max.	3Vrms
Input Frequency	2.5 to 10KHz	400 to 10KHz	2.5 to 10KHz	2.5 to 10 KHz	50Hz to 10kHz
Test Frequency	5 KHz	2.5KHz	10 KHz	5 KHz	2.5KHz
Output(s)	AC	AC	AC	AC	AC
Non-Linearity	±0.2% of FR	±0.25% of FR	±0.5% of FR	±0.5% of FR	±0.5% of FR
Operating Temperature	-40°C to +70°C	-55°C to +150°C	-20°C to +70°C	-18 to +121°C	-55°C to +95°C
Diameter, in (mm)	0.315 (8) or 0.375 (9.5)	0.75 (19.05)	0.375 (9.53)	0.375 (9.53)	0.75 (19.05)
Housing Material	Hardened stainless steel	400 series stainless steel	400 series stainless steel	304 series stainless steel	400 series stainless steel
Housing Length, in	2.3 to 5.8	1.9 to 20.9	2 to 9	0.9	1.75 to 2.8
Housing Length, mm	59 to 148	49 to 531	51 to 229	23	45 to 72
Features	4µin (0.10µm) repeatability Removable tungsten carbide contact tip Double shielded LVDT Repairable	All-welded construction Hermetic connector 25µin (.6um) repeatability Special tips available	Longer strokes Accepts industry standard contact tips Heavy duty return spring Based on MHR Series LVDT	40µin (1µm) repeatability Very compact design 90° cable exit 4-48 ADG standard dial gage tip	Cost Effective Performance 100µin (2.5µm) repeatability Nylon sleeve bearings Uses E-Series LVDT
Certifications/ IP Rating	IP60	IP68	IP60 (IP65 cable exit)	IP61	IP61
Options	Air extend Threaded housing Installed connectors Special contact tips	Mating connector Special contact tips Air extend, spring retract	Installed connectors Special contact tips	Installed connectors Special contact tips	Special contact tips
Typical Applications	Automotive factory automation Mfg on-line inspection Robotics Replaces dial indicators Process standards Factory SPC	In-process measurements Harsh environments High temperature applications Elevator landing systems	High density gaging fixtures Resistance weld verification Pressing applications X-Y stage position feedback Rough casting inspection	Bore gages Fixture gages Limited space applications Small inside diameter measurements	Less demanding applications

INDUCTIVE DIMENSIONAL GAGING PRODUCTS

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	GCD	GCD-SE	GCT	GC 485	DLBB Digital LBB
Applications	Gaging	Gaging	Gaging	Digital I/O Gaging	Digital I/O Gaging
Туре	DC Operated Gage Head	DC Operated Gage Head	DC Operated Gage Head	DC Operated Gage Head	Gage Head Stackable System
Description	Hermetically Sealed Spring or Air Extend	Hermetically Sealed Single Ended Supply	2-Wire Current Loop Spring or Air Extend	Hermetically Sealed RS-485 Ultra Precision	Ultimate-Precision Gaging system
Ranges, inch	±0.05 to ±2 in	0.1 to 2 in	0.25 to 2 in	±0.05 to ±1 in	1, 2, 5 and 10 mm
Input Voltage (nominal)	± 15VDC	8.5 to 28VDC	Loop 12.75 to 28VDC	8.5 to 30VDC	5 VDC (USB bus or external power supply)
Output(s)	± 10VDC	1 to 6VDC; 0 to 5VDC(4 wires)	4 to 20mA	Metric & Inches (Digital)	RS485; USB
Non-Linearity	±0.25% of FR	±0.25% of FR	±0.5% of FR	±0.1% of FR	±0.1% to ±0.2% of reading accuracy
Operating Temperature	0°C to +70°C	-25°C to +85°C	-25°C to +85°C	-25°C to +85°C	0 to +60°C
Diameter, in (mm)	0.75 (19.05)	0.75 (19.05)	0.75 (19.05)	0.75 (19.05)	0.315 (8) & 0.375 (9.5)
Housing Material	400 series stainless steel	400 series stainless steel	400 series stainless steel	400 series stainless steel	Hardened stainless steel
Housing Length, in	2.7 to 11.5	4.1 to 9.7	4.7 to 9.5	4.1 to 9.5	2.3 to 5.8
Housing Length, mm	69 to 293	105 to 247	120 to 242	105 to 242	59 to 148
Features	• All-welded construction • Hermetic connector • 25 µin (0.6um) repeatability	Welded hermetic connector Single-ended voltage supply Low 6mA typical current draw 25 µin (0.6µm) repeatability	All-welded construction Welded hermetic connector 25 µin (0.6µm) repeatability	Up to 32 sensors per network Programmable filtering Built-in Tare/Untare Min/Max/TIR function Velocity output MOD-Bus ASCII & RTU	14 bit resolution (0.006%) COM libraries provided USB adapter & power supply available
Certifications/ IP Rating	CE mark; IP68	CE mark; IP68	IP68	CE mark; IP68	CE mark
Options	Mating connector Special contact tips Air extend, spring retract	Mating connector Special contact tips Air extend, spring retract	Mating connector Special contact tips Air extend, spring retract	Special contact tips Special OEM protocols Air extend, spring retract	Air extend Threaded housing Special contact tips
Typical Applications	In-process measurements Harsh environments Environments requiring hermetic seal Elevator landing systems	Battery operated systems Roller gap control In-process wet grinding Handheld gages X-Y position feedback	Bridge expansion monitoring pipeline vibration monitoring Valve position Compressor feedback Well suited for noisy environments	Roller gap control In-process wet grinding Handheld gages Metrology X-Y position feedback	Multi-channel electronic dimensional gaging Precision dimensional measurement Optics inspection systems SPC Data Collection Hand tools

INDUCTIVE ANGULAR POSITION TRANSDUCERS

TE technologies for inductive angular absolute position transducers include the RVDT (Rotary Variable Differential Transformer) and the RVIT (Angular Variable Inductive Transducer). All of these sensors feature precision ball bearings and non-contact inductive magnetic coupling for extremely long cycle life and virtually infinite resolution. Various off the shelf and custom packaging options are available for the most demanding application requirements. Our AC operated RVDTs are compatible with our full line of signal conditioners, panel displays and mini-controllers.

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	R30A	R36AS	RSYN	R30D
Applications	General	Harsh Environment	Hostile Environment	General
Туре	AC Operated RVDT	AC Operated RVDT	AC Operated RVDT	DC Operated RVDT
Description	Size 11 Servo Mount Lead-Wires	Size 15 Servo Mount Connector	Ruggedized RVDT High Output Voltage	Size 11 Servo Mount Amplified
Range, degree	±60º	±60 º	±30 º	±60 º
Input Voltage (nominal)	3Vrms	3Vrms	7.5Vrms	±15VDC
Input Frequency	2.5 to 10KHz	2.5 to 10KHz	3KHz	Not applicable
Test Frequency	10KHz	2.5KHz	3KHz	Not applicable
Output(s)	AC	AC	AC	±3.75VDC
Non-Linearity	±0.25(±30°),±0.5(±40°), ±2(±60°) % of FR	±0.25(±30°),±0.5(±40°), ±2(±60°) % of FR	±0.5% of FR	±0.25(±30°),±0.5(±40°), ±2(±60°) % of FR
Operating Temperature	-55°C to +150°C	-55°C to +150°C	-55°C to +105°C	-18°C to +75°C
Diameter, in (mm)	1.06 (26.9)	1.5 (38.1)	0.75 (19.1) and 1.06 (26.9)	1.06 (26.9)
Housing Material	Aluminum	Stainless steel	Stainless steel	Aluminum
Housing Length, in (mm)	0.9 (23)	1.8 (46)	1.3 (33)	2 (51)
Features	Small size & light weight Shielded ABEC 3 precision ball bearings 3/16 inch shaft diameter	MS type connector Rugged housing Shielded ABEC 3 precision ball bearings 3/16 inch shaft diameter	High tolerance to shock and vibration Humidity & salt mist resistant Low temperature coefficient of sensitivity High output voltage	Shielded ABEC 3 precision ball bearings 3/16 inch shaft diameter
Certifications/ IP Rating	IP60	IP65	IP60	CE Mark; IP60
Options	• R-Flex coupler	R-Flex coupler Mating Connector	• R-Flex coupler	• R-Flex coupler
Typical Applications	Machine tool equipment Rotary actuator feedback Valve positioning Power generation valve position	Machine tool equipment Rotary actuator feedback Valve positioning Power generation valve position	Rotary valve position for process industries Headbox position feedback Spinnerets for paper and plastic Heavy duty transmission control Boat rudder position Aircraft cockpit controls	Dancer arm position Rotary actuator position Throttle lever position Ball valve position Textile manufacturing equipment Printing presses

INDUCTIVE ANGULAR POSITION TRANSDUCERS

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	R60D	R120LC	RVIT-15-60	RVIT15-120i	RVIT-Z
Applications	General	General	General	Process Controls	OEM
Туре	DC Operated RVIT	DC Operated RVIT	DC Operated RVIT	DC Operated RVIT	DC Operated RVIT
Description	Low Inertia Size 11 Servo Mount	Potentiometer Replacement	Low Inertia Size 15 Servo Mount	Transmitter Size 15 Servo Mount	OEM PC Board Assembly
Range, degree	±60°	±60°	±60°	0° to 120°	±60° or 0° to 120°
Input Voltage (nominal)	±15VDC	4.75 to 5.25V	4 to 5.5 VDC	10 to 28 VDC	+5, +10 to +28, or ±15 VDC
Output(s)	±7.5VDC	0.5 to 4.5 VDC	±3VDC	4-20mA & 1 to 5VDC	Analog or Digital
Non-Linearity	±0.5% of FR	±0.5% of FR	±0.25% of FR	±0.25% of FR	±0.5% of FR
Operating Temperature	-25°C to +85°C	-40°C to +85°C	-25°C to +85°C	-25°C to +85°C	-25°C to +85°C
Diameter, in (mm)	1.06 (26.9)	1 (25.5)	1.5 (38.1)	1.5 (38.1)	Custom
Housing Material	Aluminum	Aluminum	Aluminum	Aluminum	Custom
Housing Length, in (mm)	1.3 (33)	1.2 (31)	1.6 (41)	1.6 (41)	Custom
Features	Low moment of inertia Printed circuit coils Shielded ABEC 3 precision ball bearings 3/16in shaft diameter	Low 5mA supply current Low cost Printed circuit coils 1/4in shaft diameter	Matched & preloaded ABEC 3 bearings Printed circuit coils 3/16in shaft diameter	Matched & preloaded ABEC 3 bearings Printed circuit coils 3/16in shaft diameter	Low cost Extremely light Weight
Certifications/ IP Rating	CE Mark; IP60	CE Mark; IP60	CE Mark; IP60	CE Mark; IP60	_
Options	• R-Flex coupler	• R-Flex coupler	R-Flex coupler Flange mount Custom electronics for high volume OEMs	R-Flex coupler Flange mount Custom electronics for high volume OEMs	Custom designs for high volume OEMs
Typical Applications	Dancer arm position Rotary actuator position Throttle lever position Ball valve position Textile manufacturing equipment Textile manufacturing equipment Printing presses	No wear potentiometer replacement Battery operated systems Systems requiring much longer life cycles than potentiometers	Dancer arm position Rotary actuator position Throttle lever position Ball valve position Textile manufacturing equipment Textile manufacturing equipment Printing presses	Process controls Dancer arm position Rotary actuator position Ball valve position Textile manufacturing equipment Textile manufacturing equipment Printing presses	Viscometers Valve position Robotics HVAC vane position ATMs Joysticks UAV flight controls

LVDT/RVDT INSTRUMENTATION

TE OEM and end-user oriented signal conditioners, panel displays and read-out devices are specifically designed to be compatible with our AC LVDT and RVDT position transducers. These instruments provide everything needed to interface them to controls or data acquisition systems. The PSD 4-15 power supply is designed to power multiple DC LVDTs and RVDTs.

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	LVM-110	LiM 4-20	PSD 40-15	LDM-1000
Applications	General OEM	General OEM	General	Controls & Automation
Туре	Open Circuit Board	Open Circuit Board	DIN Rail Mount	DIN Rail Mount
Description	OEM Signal Conditioner Voltage Out	OEM Signal Conditioner Current Out	Dual-Rail DC Power Supply	Industrial Conditioner Voltage/Current Out
Supply Voltage	+/-15VDC, +/-12VDC	18 to 30VDC	115/230 VAC, 47-63Hz	10 to 30VDC
Output	±10,±5, 0 to 5 and 0 to 10VDC	4 to 20mA	±15 VDC, 1A	±5, 0 to 5VDC, 0 to 10VDC, and 4 to 20mA
Non-Linearity	±0.05% of FR	0.05% of FR	Not applicable	±0.02% of FR
VDT Excitation Voltage	3Vrms ± 10%	3.5Vrms ± 10%	Not applicable	1 and 3Vrms
VDT Excitation Frequency	2.5, 5, 8 and 10KHz	2.5KHz	Not applicable	2.5, 5 and 10KHz
Digital Display	No	No	Not applicable	No
Operating Temperature	0 to +55°C	-25°C to +85°C	-25°C to +70°C	-25°C to +85°C
Dimensions, in	2.45 x 2.2 x 0.8	2.45 x 2.2 x 0.8	4.5 x 3.9 x 1.8	4.5 x 3.9 x 0.9
Dimensions, mm	63 x 56 x 21	63 x 56 x 21	114 x 99 x 46	115 x 99 x 23
Features	Master/slave for multi-up applications Dip switch selectable LVDT/RVDT excitation frequencies Plug-in PCB or wires to terminal strip Low cost ±6VDC Zero suppression adjustment	Master/slave for multi-up applications Dip switch selectable LVDT/RVDT excitation frequencies Plug-in PCB or wires to terminal strip Low cost ±2.5mA Offset adjustment	±15 VDC ±1% Low noise outputs Overload & short circuit protection	Operates with 4, 5 & 6 wire LVDT and RVDT Status LEDs Front mounted Zero, Phase and Span adjustment potentiometers 100% Zero suppression Multiple LVDT/RVDT Master/Slave Feature
Certifications/ IP Rating	_	_	CE and UL; IP60	CE mark; IP60
Typical Applications	General OEM applications	Valve position feedback Roller gap sensing Paper head box position Coater knife gap Materials testing machines	For operation with our DC transducers Powers multiple sensors Din rail applications Chassis applications Industrial environments	Automotive test track instrumentation Gas & steam turbine controls Factory automation

LVDT/RVDT INSTRUMENTATION

	::::	Tools	00000	
	ATA-2001	PML 1000	MP 2000	IEM 422, LDM 8000
Applications	Industrial & Metrology	Industrial & Process	Industrial & Process	Process Controls
Туре	1/8 DIN Panel Mount	1/8 DIN Panel Mount	1/4 DIN Panel Mount	Industrial Steel Box
Description	Rugged Industrial Signal Conditioner with Digital Calibration	LVDT/RVDT Signal Conditioner and Panel Meter	Dual Channel LVDT/RVDT Indicator & Set-Point Controller	LVDT/RVDT Current Transmitter
Supply Voltage	115VAC/220VAC 50-400Hz	90 to 265VAC, 24VAC* and 24VDC*	100 to 240VAC 47-63 Hz	115 and 240VAC
Output	±10VDC, 0 to 10VDC, and 4-20mA	0 to 10VDC, 0 to 20mA, 4~20mA, and RS485	+/-5 VDC, 0 to 10VDC, and RS232	4 to 20mA
LVDT Excitation Voltage	0.5 and 3.5Vrms	1 and 3Vrms	1 and 3Vrms	3Vrms
LVDT Excitation Frequency	2.5, 5 and 10KHz	2.5 and 10KHz	2.5, 3.3, 5 and 10KHz	2.5, 5 and 10KHz
Digital Display	No	5-digit LED display	5-digit LCD display	No
Operating Temperature	-40°C to +85°C	+10°C to +50°C	0°C to +55°C	-25°C to +70°C
Dimensions, in	10.5 x 3.9 x 1.9	6.8 x 3.8 x 1.9	7.0 x 3.6 x 3.6	9.5 x 6.0 x 6.0
Dimensions, mm	267 x 99 x 49	173 x 97 x 49	178 x 92 x 92	242 x 153 x 153
Features	Push button programmable Splash proof front panel Extruded aluminum housing LED status lights Phase Shift compensation ±110% Zero suppression Auto fall-back synchronization for multiple LVDT/RVDT	Splash proof front panel Auto-calibration proof pro	• 17-Bit A to D converter • Programmable set points • Auto-calibration • Dual channel with math • Digital I/O • 9-Pin RS232 Connector • Splash proof front panel • Aluminum Case	DIN rail mount power supply t30% Zero adjust Power & loop LEDs Adjustable Zero, Phase and Span NEMA 13 enclosure LDM 8000 has 8 channels
Certifications/ IP Rating	CE mark; IP61 (front panel only)	CE mark; IP61 (front panel only)	IP61 (front panel only)	IP65 (Nema 13)
Options	_	• RS422/485 interface model • *Low voltage operation (24V) model	Relay board Lab stand/bench mount 4-Up rack adapter	_
Typical Applications	Precision metrology labs Control valve position Head box slice lip position Roller gap position feedback	Remote monitoring stations Measurement test stands Process monitoring	Weighting systems Pass/Fail part sorting Roller gap control Concentricity gaging Press cycle control Part classification Quality inspection	Steam turbine throttle valve position Pulp paper industry Petrochemical process control Roller gap process control

ANGULAR AND LINEAR ENCODERS

TE offers absolute and incremental, linear and angular encoders based on our AMR (Anisotropic Magneto Resistive) and Hall-effect technologies. These technologies are not affected by dirt, oil, dust or other contaminants, or by changes in ambient lighting conditions. Outputs are either analog or digital. Various off the shelf and custom packaging options provide rugged, low cost, non contacting position feedback for demanding applications.



ANGULAR AND LINEAR ENCODERS

	Par	7	Treasuranent .	MAA to management	11
	ED22	R36	ED32i	ED34	MRLF30-USB
Applications	Potentiometer Replacement	Heavy Duty Shaftless	Linear Displacement Sensing	Linear Displacement Sensing	Linear Displacement Sensing
Туре	Hall-Effect Angular Encoder	Hall-Effect Angular Encoder	Magneto-Resistive Scale based Linear Encoder	Magneto-Resistive Scale based Linear Encoder	Magneto-Resistive Scale based Linear Encoder
Description	Absolute, Analog Output	Absolute, Analog Output	Incremental or Absolute	Incremental AB signal	Absolute, USB Interface
Range	0 to 300° (mech. stops)	0 to 180°	0 to 100m (incr) 100mm (abs)	0 to 100m	30mm
Supply Voltage	5±0.25VDC	5±0.25VDC	5±0.25VDC	5±0.25VDC	5±0.5VDC
Output	0 to 5VDC for 0 to 270°	0.5 to 4.5VDC	ABZ Quadrature (TTL level) or RS485	Quadrature (TTL level)	USB Type A (Full Duplex)
Resolution	8 bits (1.4°)	1.4°	10 μm	0.5 μm	_
Maximum speed	300 RPM	_	4 m/s	12 m/s	10ms update time
Operating Temperature	-40°C to +85°C	-40°C to +85°C	-25°C to +85°C	-25°C to +85°C	-25°C to +85°C
Size, in (mm)	0.75 (19) diameter	(38.1 x 25.4 x 7.62)	(60 x 20 x 10)	(20 x 10 x 8)	_
Bearing System	Aluminum sleeve	Not applicable	Not applicable	Not applicable	Not applicable
Shaft Diameter, in (mm)	1/4 (6.3)	Not applicable	Not applicable	Not applicable	Not applicable
Features	Excellent stability 3 million cycle life Sealed electronics High vibration and shock resistant For harsh environments Metal shaft & barrel	Shaftless Very rugged Sealed electronics High vibration and shock resistant For harsh environments Target: Magnet	Non-contact measurement Very high accuracy Programmable resolution Error detection Adapter plate for easy mounting Target: Magnet	Non-contact measurement Excellent accuracy at very high speeds Programmable resolution Error detection Very small housing	USB powered Full duplex serial interface High accuracy Very low hysteresis Magnet out-of-range detection C- or T-Slot compatible
IP Rating	IP52	IP52	IP67	IP67	RoHS
Options	Electrical cable or pins Special connectors Extended temp range	_	USB version Cable or connector Special connectors Extended accuracy	Cable or connector Special connectors	Cable length Connector
Typical Applications	Machine tool control Paint spraying system control Medical equipment Test & measuring equipment Off highway cabin controls Marine equipment Exercise equipment Valve positioning Industrial joysticks	Machine tool control Medical equipment Test & measuring equipment Rotational position feedback Human-machine interface	Linear displacement measurement in industrial and medical applications Cutting tools (including laser) for stone, wood, water, etc.	Linear displacement measurement in industrial and medical applications Cutting tools (including laser) for stone, wood, water, etc.	Handling machines Machine tools Pneumatic cylinder position Gripper positioning

ANISOTROPIC MAGNETO-RESISTIVE (AMR) SENSOR COMPONENTS

TE AMR sensor components are precise and contactless devices that measure the changes in the angle of a magnetic field as seen by the sensor. The unique feature of the AMR effect enables designs of devices that can either detect disturbance in extremely weak fields, for example in traffic detection sensors, as well as precision encoders using strong fields (for example from a magnet). All AMR sensor components are ROHS compliant.

		KMT 32BT	Sett KW1	-	MEAS CMY22	
	MS32	KMT32B	КМТ36Н	KMA36	KMY, KMZ	MLS
Description	Low Field Switching Sensor	Absolute Angle Sensor	Absolute Angle Sensor	Angular or Linear Sensor Device	Linear Low Field Sensor	Linear Position Sensor
Туре	Magneto-Resistive	Magneto-Resistive	Magneto-Resistive	Magneto-Resistive	Magneto-Resistive	Magneto-Resistive
Range	1 to 3kA/m magnetic switch field	180° angle	360° angle	360° angle 10mm absolute	-2 to +2kA/m magnetic field	Absolute within pole pitch, or incremental
Supply voltage	1 to 30VDC	1 to 10 VDC	1 to 12 VDC	2.9 to 6.0 VDC	1 to 10 VDC	1 to 10 VDC
Output	Ratiometric 12 mV/V	Sine/Cosine 22 mV/V	3x120° shifted 20 mV/V	PWM and I ² C	Ratiometric 22 mV/V	Sine/Cosine 22 mV/V
Accuracy	0.1 KA/m	0.1 to 1°	0.1 to 1°	0.3° 30µm	1% of range	0.1 to 1% of pole pitch
Resolution	0.1 KA/m	0.01 to 0.1°	0.01 to 0.1°	0.1° 5μm	0.1% of range	0.01 to 0.1% of pole pitch
Speed	1 MHz	60,000 RPM	60,000 RPM	Update rate 24-720Hz	1 MHz	12 m/s
Operating Temperature	-25°C to +125°C	-40°C to +150°C	-40°C to +125°C	-25°C to +85°C	-40°C to +150°C	-40°C to +85°C
Package	TDFN 2.5 x 2.5	TDFN 2.5 x 2.5; SO-8	TDFN 2.5 x 2.5	TSSOP20	SOT-223, SOT-4WL	Die or Hybrid
Size, mm	2.5x2.5x0.8	TDFN:2.5x2.5x0.8 SO-8: 5x4x1.75	TDFN:2.5x2.5x0.8	6.5 x 6.4 x 1.2	223: 6.6x7.0x.1.6 4WL: 16x4.2x2.4	Die: 5.2x1.2x0.5 HD: 7.6x5.3x1.4 HS: 18 x 8 x 2
Features	Linearized output Temperature-compensated switching point Low power consumption Wheatstone bridge type Linear field response	High accuracy High resolution High temperature 175°C on request Low power consumption Self diagnosis	High accuracy High resolution 360° full turn Self diagnosis	Absolute and incremental Linear mode Low power mode Sleep mode Auto wake-up (I ² C) Programmable parameters	High sensitivity Very low hysteresis Linear to uniaxial field strength Available with internal magnet High temperature Full or half bridge	Pole pitches from 1 to 5mm available Very high precision Insensitive to air gap fluctuations
Typical Applications	Piston position switch Reed switch replacement Notebook cover position Door, window position	Steering position Flowmeters Tachometers Rotary encoders Motor motion control Camera positioning Medical applications Torque (automotive) Robotics	Steering position Gauge readings Rotary encoders Potentiometer replacement Camera positioning Robotics Motor motion control	Knobs, potentiometers Small robots Angular & linear position encoders Battery powered applications Handling machines Motor motion control	Non-destructive material testing Dish washer spray arm detection Magnetic imaging Brake pedal position Gear revolutions Contactless switch Displacement sensors Detection of low magnetic fields	Roller conveyors Circular saws Bending machines Velocity measurements Cutting tools (water, laser, wood, stone)

INCLINOMETERS AND TILT PRODUCTS

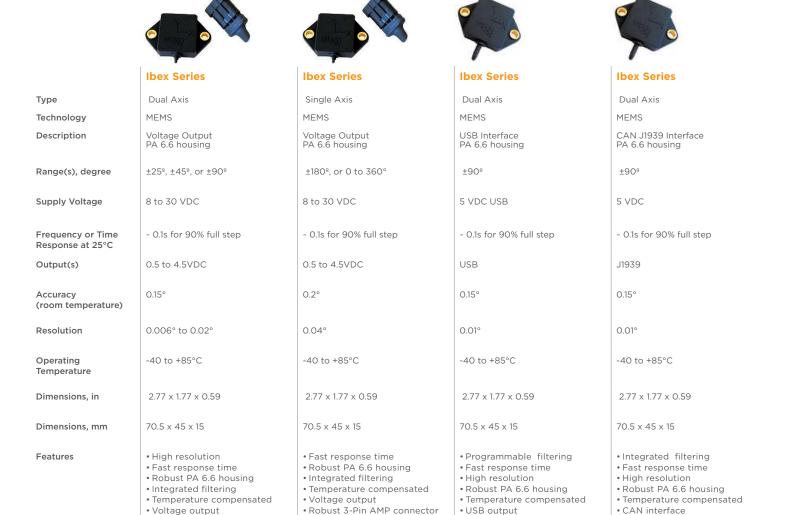
TE offers capacitive, conductive electrolytic and MEMS tilt sensing technologies in rugged die-cast aluminum, ceramic, or plastic packages. These products feature many analog and digital I/O options, with linearized and temperature compensated outputs. OEM and end-user packaging is available as well as raw sensors for high volume OEM applications.

	MEAS Series			No. of the last
	E Series	AAL Series	DPL/DPN Series	E2 Series
Туре	Single Axis	Dual Axis	Dual Axis	Dual Axis
Technology	Conductive Liquid Cell	Conductive Liquid Cell	Conductive Liquid Cell	Conductive Liquid Cell
Description	Voltage Output PCB Mountable	Voltage Output OEM Module	Analog & Digital OEM Module	Voltage Output OEM Module
Range(s), degree	±5° or ±15°	±2º to ±30º	±2º to ±30º	±5, ±10, ±15 or ±45°
Supply Voltage	6.5 to 24VDC	4.75 to 5.25VDC	4.75 to 5VDC, or 7 to 30VDC	12 to 24 VDC
Frequency or Time Response at 25°C	2-3 Hz at -3dB	_	Programmable	2s for 99% 5 to 0° step
Output(s)	±1.5VDC (±15°) or ±3VDC (±5°)	0.3 to 4.7VDC	RS232 with/without 0.3 to 4.7VDC; TTL, or SPI	0.5 to 4.5 or ±2VDC
Accuracy (room temperature)	0.3°	0.08° to 0.3°	0.05° to 0.15°	0.08° to 0.15°
Resolution	0.02°	0.001° to 0.01°	0.001°	0.001° to 0.01°
Operating Temperature	-25 to +85°C	-40 to +85°C	-40 to +85°C	0 to +70°C
Dimensions, in	1.14 x 0.67 x .63	1.77 x 1.77 x 0.79	1.77 x 1.77 x 0.79	1.77 x 1.77 x 0.79
Dimensions, mm	29 x 17 x 16	45 x 45 x 20	45 x 45 x 20	45 x 45 x 20
Features	Ceramic housing SIL solder contacts Low weight Small form factor Easy to integrate	High accuracy Temperature Compensated High resolution I ² C-EEPROM on board	High accuracy High resolution Fast response time Programmable digital filtering, zero point, baud rate, and output rate	High resolution Fast response time Low drift Low noise level
Typical Applications	Platform leveling Building monitoring Weighing systems Mobile/stationary cranes Road construction machines	Building monitoring Weighing systems Truck chassis leveling Mobile/stationary cranes Lift platforms Vehicle applications Road construction machines	Platform leveling Drilling machines Weighing systems Mobile/stationary cranes Hydraulic leveling Wind power Road construction machines	Mobile/stationary cranes Platform leveling Building monitoring Hydraulic leveling Drilling machines Vehicle applications Road construction machines

INCLINOMETERS AND TILT PRODUCTS

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	P Series	V Series	G Series	D Series	DPG Series
Туре	Single or Dual Axis	Single or dual Axis	Single Axis	Dual Axis	Dual Axis
Technology	Conductive Liquid Cell	Conductive Liquid Cell	Conductive Liquid Cell	Conductive Liquid Cell	Conductive Liquid Cell
Description	Analog & RS-232 Aluminum Housing	Voltage or Current Aluminum Housing	Switch Outputs Aluminum Enclosure	Voltage & Digital Out Aluminum Housing	Voltage & RS232 Out Aluminum Housing
Range(s), degree	±5°, ±15°, or ±45°	±5°, ±15°, or ±45°	±10º	±5°, ±15°, or ±30°	±5°, ±15°, or ±30°
Supply Voltage	6.5 to 24 VDC	12 to 24 VDC	14.4 to 30VDC	10 to 30 VDC	7 to 30 VDC
Frequency or Time Response at 25°C	2-3 Hz @-3dB	2-3 Hz @-3dB	2-3 Hz @-3dB	~0.3s for 90% 0 to 5° step	+0.3s for 90% 0 to 5° step
Output(s)	RS 232 with/without ±1.5VDC or 4-20mA	+/-2 V , 0.5 to 4.5V or 4-20mA	Solid state switch	RS232 with 0.3 to 4.7VDC, 4-20mA, or PWM, or CANopen	0.3 to 4.7 VDC & RS232
Accuracy (room temperature)	0.02° to 0.8°	0.08° to 0.9°	0.25°	0.04° to 0.15°	0.06° to 0.5°
Resolution	0.001° to 0.005°	0.01° to 0.001°	0.001°	0.001° to 0.005°	0.001°
Operating Temperature	-25 to +85°C	0 to +70°C	-25 to +85°C	-40 to +85°C	-40 to +85°C
Dimensions, in	Single 3.54x1.57x1.79 Dual 3.54x2.36x1.79	3.54 x 2.36 x 1.79	3.15 x 2.24 x 2.95	3.31 x 2.76 x 1.81	3.31 x 2.76 x 1.22
Dimensions, mm	Single 90 x 40 x 45.5 Dual 90 x 60 x 45.5	90 x 60 x 45.5	80 x 57 x 75	84 x 70 x 46	84 x 70 x 31
Features	High accuracy High resolution Robust metal housing Programmable zero & baud rate Temperature compensated RS232 output	Robust metal housing M9, 7-Pin connector Voltage or current output High resolution	Robust housing High accuracy Programmable switch thresholds Temperature compensated EMC protected Wall mounted	High accuracy High resolution Robust metal housing EMI protected M12 male connector Programmable digital filtering, zero point, baud rate, output rate	High accuracy and resolution Robust metal housing EMI protected Temperature compensated High output data transfer Programmable digital filtering
Certifications	_	_	_	CE	CE
IP Rating	IP65	IP65	IP67	IP67	IP67
Typical Applications	Building monitoring Drilling machines Weighing systems Mobile/stationary cranes Hydraulic leveling Platform leveling Road construction machines	Drilling machines Vehicle applications Building monitoring Mobile/stationary cranes Hydraulic leveling Platform leveling Road construction machines	Alarm switch Building monitoring Mobile/stationary cranes Forklift trucks & hoists Road construction machines	Building monitoring Construction machines Wind power Weighing systems Mobile/stationary cranes Hydraulic leveling Platform leveling Drilling machines	Mobile/stationary cranes Lift platforms Building monitoring Weighing systems Truck chassis leveling Vehicle applications Road construction machines

INCLINOMETERS AND TILT PRODUCTS



IP67

• Test & Measurement

· Building monitoring

Vehicle applications

• Platform monitoring

• Mobile/stationary cranes

• Robust 4-Pin AMP connector

Vehicle applications

Building monitoring

• Platform monitoring

• Truck applications

• Forklift trucks & hoists

• Automation applications

Mobile/stationary cranes

IP67

• Robust 4-Pin AMP connector

• Forklift trucks & hoists

• Mobile/stationary cranes

• Programmable filtering

• Road construction machines

• Vehicle applications

• Building monitoring

• Drilling machines

• Hydraulic leveling

IP Rating

Typical Applications

IP67

• Drilling machines

• Vehicle applications

• Building monitoring

• Hydraulic leveling

• Platform leveling

• Truck chassis leveling

• Mobile/stationary cranes

• Road construction machines

INCLINOMETERS AND TILT PRODUCTS

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	Accustar	Accustar IP66	AngleStar System	AngleStar DP-45
Туре	Single Axis	Single Axis	Digital Protractor	Digital Protractor
Technology	Capacitive Fluid-Filled	Capacitive Fluid-Filled	Capacitive Fluid-Filled	Capacitive Fluid-Filled
Description	Voltage or Digital Out Light Weight	Voltage or current out Water Tight Enclosure	System with Accustar for Remote Sensing	All-In-One Protractor with Hold Function
Range(s), degree	±45°	±3° to ±45°	±19.99 °, ±45 ° and 0 to 90°	±45º
Supply Voltage	5 to 15, ±8 to ±15, or 4.75 to 5.25VDC	12 to 30 VDC (24 VDC min for 4-20mA)	9V battery or external 9 to 15 VDC	9V battery
Frequency Response at 25°C	0.5 Hz @-3dB	0.5 Hz @-3dB	0.5 Hz @-3dB	_
Output(s)	0.3 V/VDC, ±2.7VDC, digital, or PWM	0.5 to 4.5VDC or 4-20mA	3 digit LCD display	3 digit LCD display
Accuracy (room temperature)	0.9°	0.1° to 0.45°	_	0.1° to 0.7°
Resolution	0.002°	_	0.01° to 0.45°	0.1°
Operating Temperature	-30 to +65°C	-25 to +60°C	-18 to +55°C	0 to +65°C
Dimensions, in	Ø2 x 1.2 High	3.86 x 2.48 x 1.38	5.04 x 3.47 x 1.30	5.45 x 3.21 x 1.5
Dimensions, mm	Ø51 x 31 High	98 x 63 x 35	128 x 88 x 33	139 x 82 x 38
Features	Low 2oz (57g) weight Rugged plastic housing	Die-cast aluminum Housing 2-Meter cable	Separate sensor & readout External power jack Remote sensing up to 200 feet from display	100 hours approx on 9V battery Alternate reference (floating zero) function Display hold button High impact carrying case Low battery & over-range indicator
Certifications	CE	_	_	_
IP Rating	_	IP66	_	_
Typical Applications	Wheel alignment machines Robotics Antenna positioning Road construction machines	Tower crane safety systems RV leveling systems Machine tool angle Medical trailer leveling system for mobile CT scanners and MRI Barge load distribution Well drilling rigs Mining equipment	Platform leveling systems Antenna Positioning systems Mining Equipment Machine Tooling	Driveshaft maintenance Antenna positioning systems Race cars Machine tooling

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SS-TS-TE500 05/2015

