Load Cell and Weighing Assembly Solutions for Silo, Vessel and Process Weighing
Quality, reliability, innovation and outstanding customer service have made Thames Side Sensors Ltd a worldwide leader in Industrial and Process Weighing load cell technology.

Now part of the family owned Tecnicas group, among the top five companies in global load cell manufacture, Thames Side Sensors Ltd has its origins in the 1970’s. With headquarters in the UK and offices, sales partners and customers in over 70 countries in every kind of process industry we have a truly global presence. Over 35 years of supplying the world’s process industries in sectors as varied as offshore, cement, food, pharmaceuticals, minerals, metals, plastics and others has given us an un-rivalled, extensive applications knowledge that allows us to expertly advise customers on the correct selection and application of our products.

Our state of the art manufacturing facilities are located in Barcelona, Spain with an additional factory in Morocco. All of our load cells are manufactured under strict quality control with full traceability and each and every one is individually tested to ensure its performance. Components and raw materials are sourced from world class manufacturers with an emphasis on quality. Thames Side Sensors Ltd is fully committed to quality and has ISO9001:2008 certification.

Customer satisfaction with both the products and service we provide has always been the key to the success of our business and our company goals and objectives are geared around this.

We carry a significant stock at our facilities in the UK ensuring rapid delivery times when required. Our confidence in our manufacturing processes allows us to offer a 5 years warranty against manufacturing defects on the majority of our products.

Thames Side Sensors provides the ultimate in load cells and loading assemblies for tank, vessel, silo, process and truck/axle weighing applications as well as for incorporation into many types of process machinery. Our mounting assemblies, which are designed in accordance with Eurocode 3 (EN 1993) practices, form a crucial part of the weighing system. Use of the latest Finite Element Analysis (FEA) software pinpoints the optimum design of assembly for correct operation, then rigorous manufacturing and test procedures ensure total reliability under the harshest of conditions. These innovative mounting assemblies provide a simple, but complete, mechanical link between the weighing structure and support base, removing the need in many applications for additional tie bars or other restraints.

Our patented designs of mounting assembly, LeverMount® and MasterMount®, allow rapid installation and removal of the load cell without jacks or special tools - even when the vessel is full - providing major savings on installation costs.

Options of special anti-corrosive load cell coatings to provide additional protection in extreme environments where stress corrosion could occur and high temperature load cells for operation up to 150°C are just a few examples that set us apart from the rest.
Thames Side Sensors typically sends around 300 shipments to customers on all five continents every month and operates to the latest Incoterms rules. Our Logistics staff have vast experience in export shipping requirements, including the special documentation and certification sometimes required for certain destinations. They also ensure that we use robust packaging that conforms to both international regulations and individual customer requirements.

We work with high quality, experienced, global shipping companies who have a strong focus on ‘on time’ delivery and we can arrange shipment by road, sea or for urgent requirements, by air. For those customers who have their own preferred logistics partners, we provide an efficient collection service. Special third party inspections and witness tests such as SGS, ABS and others can be accommodated as required. Same day shipments and next day timed delivery can be made for urgent orders in the UK, with European shipments often available on a next day delivery, depending on location.

In 2011 we established a 100% owned subsidiary in India to ensure that we could fully meet the demands of our existing and potential customers in one of the major world growth markets. Thames Side Sensors India Pvt Ltd has its offices in Mumbai and has locally available stock and commercial/technical customer support functions.

Make Thames Side Sensors Ltd your preferred partner for Industrial and Process weighing load cells and we promise to provide technically superior, quality products at a competitive price, delivered on time.
Technical Excellence

High Temperature Applications
Utilising high temperature electrical components and PTFE cable, the majority of Thames Side Sensors’ load cell designs can be specially manufactured for operation in environments up to 150°C.

Lightning Protection
Load cell models used for weighbridges/truck scales have in-built lightning surge arrestors as standard. A version of our load cell junction box is also available with surge arrestors for applications where lightning strikes are a risk, such as truck scales or silo installations in remote or tropical locations.

Parylene Coating
To provide additional protection in extreme environments where stress corrosion could occur, our load cells can be provided with a special transparent ‘Parylene’ coating to give excellent resistance to aggressive chemicals. Parylenes are almost completely unaffected by solvents, have low bulk permeability and easily pass a 100 hour salt spray test. They also have good thermal endurance and can perform in air without significant loss of physical properties for 10 years at 80°C.

Environmental Protection
In addition to the IP68 rating, many of Thames Side Sensors’ load cells also carry the IP69K protection rating, which makes them ideal for use in wash down areas found in the food or pharmaceutical industries or silos exposed to heavy rainfall.

Advice and Support
Unlike many other weighing component suppliers, we provide applications advice and technical support (both pre-sales and after-sales) from our dedicated, experienced team in the UK, or from our network of carefully selected Partners in strategic worldwide locations. In addition, we offer a range of products that will assist in troubleshooting situations, for example our load cell simulator and LCT-U diagnostic load cell tester (pictured here).

Whilst not strictly necessary for the majority of vessel weighing applications, many of our load cells have OIML certification for use in legal for trade weighing applications.

Most of our load cells have ATEX certification for operation in all dust and gas zones. Several products have special ATEX certification for all dust zones and gas zone 2 which allows their use without safety barriers, saving substantial cost. IECEx certification is available on several load cell models. We would be pleased to advise customers on the correct choice of load cell and certification to suit their intrinsically safe applications.
Offshore and Marine

Around 5000 high capacity load cells and special mounting assemblies have been delivered for mud weighing systems on oil rigs and drill ships in the last 5 years making Thames Side Sensors by far and away the leading world-wide manufacturer of load cells for offshore applications in the oil industry. Other applications in this field include load pins for winches and cranes and weighing systems for gas cylinders used for flare ignition.
Process Industries

Around one third of the world's cement production is weighed using Thames Side load cells, with thousands of high capacity load cells installed world-wide on cement silos as well as those used in mixing & batching plants and feeding equipment. Food, pharmaceutical and chemical industries are key sectors, due to our expertise in load cells for harsh environments, together with standard all stainless steel construction of both load cell and mounting assembly. Customers in the metals industries find our high temperature load cells invaluable.

Main industries served:
- Cement
- Concrete batching
- Food and drink
- Pharmaceutical
- Chemical
- Minerals
- Biomass and wood pellets
- Paint
- Plastics
- Metals
- Adhesives
- Inks and coatings
- Agriculture and farming
Machine Builders / OEM

Thames Side Sensors’ load cells find many applications in the manufacture of specialised machinery that incorporates static or dynamic weighing as part of the process.

This includes materials handling equipment such as:
- Weigh feeders
- Belt weighers
- Big bag (FiBC) filling/emptying equipment
- Form-fill-seal machinery
- Check-weighers
- Multihead weighers and rotopackers
- And others…
Weighbridges (Truck Scales), Axle Weighers and Weigh in Motion (WIM) Systems

Customers worldwide appreciate the excellent performance, rugged reliability and quality of our weighbridge (truck scale) load cells, which incorporate lightning surge arrestors and a durable rodent resistant polyurethane cable as standard.

We offer:
- Analogue load cells approved to OIML C4 and NTEP Class III up to 60 tonnes
- Digital load cells with open protocol, approved to OIML C4 up to 60 tonnes
- Special version of the T95 load cell for high accuracy WIM and axle weighing systems
Special Applications

Our high quality load cells and innovative weighing assemblies are trusted to meet the stringent demands of specialised industries such as:
- Formula One
- Aerospace
- Nuclear

Thames Side is happy to advise on special project requests covering all aspects of weighing. Customers have benefited from our ability to customise standard load cells. Customisation can extend from 'own label' or special cable lengths, to more substantial modifications where the quantities allow for economical manufacture.
Load Cells and Weighing Assemblies

**LA66**
- Anti-vibration assembly with bending beam load cell
- 5 to 300kg capacity
- Stainless steel construction
- OIML C3 approved stainless steel load cell
- IP68, IP69K
- ATEX certification for dust and gas
- Designed for platform, hopper and tank weighing, bag fillers, conveyors and belt weighers

**LA350**
- Anti-vibration assembly with shear beam load cell
- 300 to 5,000kg capacity
- Stainless steel construction
- OIML C3 approved stainless steel load cell
- IP68, IP69K
- ATEX certification for dust and gas
- Designed for platform, hopper and tank weighing, bag fillers, conveyors and belt weighers

**LeverMount®**
- Patented cast 316 stainless steel mounting assembly
- 10 to 5,000kg capacity in 3 body sizes
- Unique and secure load cell installation/removal without jacks or lifting tools
- OIML C3 approved stainless steel load cell
- IP68, IP69K
- ATEX certification for dust and gas
- Designed for process weighing applications, particularly food and pharmaceutical

www.thames-side.com
T20
Low profile, compact mounting assembly
2,500 to 30,000kg capacity
Stainless steel or zinc plated assembly
Stainless steel compression load cell
Built-in jacking facility and anti-lift
IP68, IP69K
Designed for level measurement applications as a reliable alternative to radar, ultrasonic and other level sensors

T95
Stainless steel or painted steel assembly, operating in tension
2,000kg to 20,000kg capacity
Self centering pendulum design
OIML C3 approved stainless steel folded shear beam
IP68, IP69K; lightning surge arrestors fitted to WIM models as an option
ATEX and IECEx certification for dust and gas
Designed for mixer applications, conveyors, axle weighing and weigh in motion (WIM) systems

MasterMount®
Patented cast steel mounting assembly
2,000 to 30,000kg capacity
Unique and secure load cell installation/removal without jacks or lifting tools
Stainless steel double-ended shear beam load cell
IP68, IP69K
ATEX and IECEx certification for dust and gas
Designed for vessel, tank and silo weighing

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### Load Cells and Weighing Assemblies

#### VC3500
- Low profile mounting assembly
- 30,000 to 200,000kg capacity
- Painted steel, galvanized or stainless steel mounting assembly
- Stainless steel double-ended shear beam load cell
- IP68, IP69K
- ATEX and IECEx certification for dust and gas
- Designed for large silos, vessels and tanks

#### T30
- High capacity self-aligning mounting assembly
- 100,000 to 600,000kg capacity
- Stainless steel column load cell
- Integral mount with anti-lift and allowance for vessel expansion
- Compact footprint
- IP67
- Designed for large silos and tanks

#### T34 Silo mount
- High capacity mounting assembly
- 10,000 to 1,000,000kg capacity
- Stainless steel rocker column load cell in analogue or digital version (with open protocol, up to 60,000kg only)
- Zinc plated mount
- OIML C4 approved and NTEP Class III approved to 60,000kg
- IP68, IP69K, inbuilt lightning protection
- ATEX certification for dust and gas
- Designed for vessels, tanks and silos

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**T34 Weighbridge**

Self aligning assembly, with stainless steel or nickel plated mounting cups
10,000 to 60,000kg capacity
Stainless steel rocker column load cell in analogue or digital version (with open protocol)
OIML C4 approved and NTEP Class III L approved to 60,000kg
IP68, IP69K, inbuilt lightning protection
ATEX certification for dust and gas
Designed for weighbridges/truck scales

**T38 High Temperature**

High accuracy double shear beam
40,000 to 200,000kg capacity
Virtually unaffected by shock loads and inevitable side loads or moments
Nickel plated alloy steel
Maximum service temperature 150°C
IP67
PTFE cable, 15 metres long
6-wire connection (with sense wires)
Designed for Metals Industry and Foundries

**Load Pins**

Custom designs to suit the application
100 to 1,000,000kg capacity
Down-hole or externally gauged, IP66 or IP68 protection
Stainless steel construction with polyurethane cable
Optional built-in 4-20mA amplified output, optional connector and optional high temperature version
ATEX variants
Designed for cranes, winches, shackles and other load monitoring applications, as well as marine environments

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Single Point Load Cells

**T11**
- Single point (platform) load cell
- 15, 20, 30, 50, 75, 100, 150kg capacities
- Nickel plated alloy steel construction
- OIML C3 approved
- IP66

**T12**
- Single point (platform) load cell
- 15, 20, 30, 50, 75, 120, 200, 250, 350, 400kg capacities in 2 body sizes
- Fully welded stainless steel construction
- OIML C3 approved
- IP68, IP69K
- Nickel plated steel version (T12A) also available in capacities 50, 75, 120, 200, 250, 350, 400kg; silicone sealed to IP66; OIML C4 approved

**T16**
- Viscous damped load cell assembly for dynamic weighing, e.g. checkweighers
- 5, 7.5, 10, 15, 20, 35kg
- Stainless steel housing with venting for washdown applications
- Double bending beam single point load cell inside OIML C4 approved
- IP68 using supplied venting kit

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Bending and Shear Beam Load Cells

**T66**
Bending beam load cell
- 5, 10, 20, 30, 50, 75, 100, 150, 200, 250, 300, 500kg capacities
- Fully welded stainless steel construction
- OIML C3 approved, 4 or 6 wire versions
- IP68, IP69K
- ATEX certification for dust and gas

**350i**
Shear beam load cell
- 300, 500, 750, 1000, 1500, 2000, 3000, 5000kg capacities
- Fully welded stainless steel construction
- OIML C3 approved
- IP68, IP69K
- Optional load feet
- ATEX certification for dust and gas
- Optional 350Ti version with blind loading hole for platform scales

**350n**
Shear beam load cell
- 300, 500, 750, 1000, 1500, 2000kg capacities
- Nickel plated alloy steel construction
- OIML C3 approved
- IP6
- PVC cable
- Optional load feet
S-type Load Cells

650
- S-type tension/compression load cell
- 250, 500, 1000, 2000, 5000, 7500kg
- Fully welded stainless steel construction
- OIML C3 approved (500-5000kg capacities)
- IP68, IP69K
- Optional rod end bearings

T60
- S-type tension/compression load cell
- 50, 100, 150, 200, 300, 500, 750, 1000, 1500, 2000, 3000, 5000, 6000kg capacities
- Nickel plated alloy steel, potted
- Can be used in tension or compression
- IP67
- 6-wire connection
- Optional rod end bearings

T61
- S-type tension/compression load cell
- 50, 100, 250, 500, 1000kg capacities
- Nickel plated alloy steel, potted
- Can be used in tension or compression
- IP67
- 4-wire connection, 3 mV/V
- Optional rod end bearings
T64

S-type tension/compression load cell
50, 100, 250, 500, 1000, 2500kg capacities
Nickel plated alloy steel, potted
Can be used in tension or compression
IP67
4-wire connection
Optional rod end bearings

T65

S-type tension/compression load cell
50, 100, 200, 300, 500, 1000, 2000, 3000kg capacities
Nickel plated alloy steel, potted
Can be used in tension or compression
IP67
6-wire connection
Optional rod end bearings

Additional Cable

Specially designed load cell cable for wiring from the junction box to instrumentation
Option of 4-core or 6-core (with sense wires) with screen
Halogen-free polyurethane outer sheath with XLPE sheathed conductors
High toughness and resistance to cuts, chemicals, UV radiation, drilling mud
Rodent resistant
Available in custom lengths up to 200m
**Instrumentation**

### Junction Boxes
- Options for 4 or 8 load cells, 4 or 6 wire connections
- Standard version available in ABS plastic or stainless steel
- Optional trimming potentiometers
- Optional ATEX version (all zones) in aluminium for 4 or 8 load cells
- Optional version with built-in lightning surge arrestors (aluminium)
- Version available for T34D digital load cells

### Intelligent Junction Box
- Real-time monitoring of signals from up to 4 load cells
- Instant alarm signal via relay if a fault is detected in 1 or more cells
- ABS plastic casing (stainless steel or die cast versions available)
- Removable terminals for convenient wiring
- Easy viewing of LED display showing status
- IP65
- Ideal for batching system consistency and helps avoid wastage or product recall

### XTSGA Amplifier
- Cost effective load cell amplifier
- ABS casing with quick release screws
- 5V or 10V excitation for up to 4 x 350Ω load cells
- User-selectable analogue outputs set by on-board switch: 0-20 mA, 4-20 mA, 0-10 V, 0-5 V, ±5 V or ±10 V
- AC or DC power options available
- IP65
**XT1000**
- High speed indicator and weight transmitter
- DIN rail mounted
- 2400 measurements/second
- Bright LED display
- Configuration by software or integral keypad
- Basic version with digital I/O, RS232, RS485 (MODBUS RTU, ASCII)
- Optional versions with analogue, PROFIBUS or PROFINET outputs
- Optional AC power adapter and IP65 surface mount enclosure

**XT2000**
- High speed indicator and weight transmitter
- Panel mounted
- 2400 measurements/second
- Bright LED display
- Configuration by software or integral keypad
- Basic version with digital I/O, RS232, RS485 (MODBUS RTU, ASCII)
- Optional versions with analogue, PROFIBUS or PROFINET outputs
- Optional AC power adapter

**DP 100**
- Cost effective general purpose indicator for indoor use
- RS232 communications for printer or PC connection
- Multi-range operation
- User-friendly setup
- Plastic construction
- 6 digit LCD display with LED backlight
- Operation by 9VDC (adapter supplied) or battery (5 x AA)
- 5V excitation for up to 4 x 350Ω load cells or 8 x 700Ω load cell
- High resolution (20-bit A/D)
Instrumentation

**Smart**
- Stainless steel construction, IP65
- OIML R76 and EN 45501 approved, multi-range
- High resolution: 100,000 external divisions
- 7 digit, high brightness LED display
- 3 variants with optional analogue/digital outputs
- Ideal for vessel, tank and silo weighing

**Smart ATEX**
- ATEX version of Smart, for zones 2, 21 and 22
- Stainless steel construction, IP65
- OIML R76 and EN 45501 approved, multi-range
- High resolution: 100,000 external divisions
- 7 digit, high brightness LED display
- 3 variants with optional analogue/digital outputs
- Ideal for vessel, tank and silo weighing in hazardous areas

**Matrix 2**
- Stainless steel enclosure
- OIML R76 and EN 45501 approved, ideal for truck weighing
- Multi-range capability
- RS232 and RS485 communications, digital I/O and analogue output options
- Supports up to 8 analogue or 16 digital load cells
- Simple calibration and configuration
- Weighbridge (truck scale) management, industrial and dosing applications included (multiple languages)
## Weighing Assembly Selection Guide

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Made to Measure