

CERTIFICATE OF TRAINING

This is to certify that



Birthdate: 01.01.1980

Certified by

Inspecta tarkastus Oy

Flange Installation Qualification EN 1591-4

Jordan Doe

Birthday: 1.1.1980 Competency levels: 1, 2, 3

Certification valid until: 21.5.2024

This cardholder is competent to assemble bolted Connections of critical service pressure equipment according to EN 1591-4:2013

Flanges made u Bolt load measurem Compact flanges

8. Ciamp connectors 9. Special connectors 10. Small bore tubing connections . Responsible Engineer

Trainer and assessor KLINGER Finland Oy Tinankuja 3 02430 Ma info@klinger.fi+358104001011

KLINGER llowing EN 1591-4 competency:

> personnel competency in the assembly of the bolted itical service pressurized systems

le 1: Foundation level

INGER Finland Oy, Tinankuja 3, 02430 Masala

04001011 info@klinger.fi

of the competency assessment:

a. Finland 21.05.2019

Masala, Finland 31.05.201

Henrik Tallbacka

KLINGER Finland Ov

Instructor, B.Eng. (Tech. Eng.)

This training and assessment has been certified by:



Inspecta tarkastus Ov

This certification is applicable to the bolting technicians, and their supervisors, the responsible engineers, who disassemble, assemble and tighten the bolted connections of whatever shape of critical service pressurised systems. A failure of a connection in such a system would endanger personnel, plant or the environment. A route for achieving competency in the skills required to safely and successfully disassemble, assemble and tighten pressurised bolted joints of any shape to a design bolt load using documented work instructions

Certification to this European Standard provides an attestation of general competency in accordance with the stated syllabi and assessments.

Certification to this European Standard does not represent an authorisation to operate, since this remains the responsibility of the employer, and the certified person may require additional specialised knowledge of employer-specific procedures, processes and equipment.